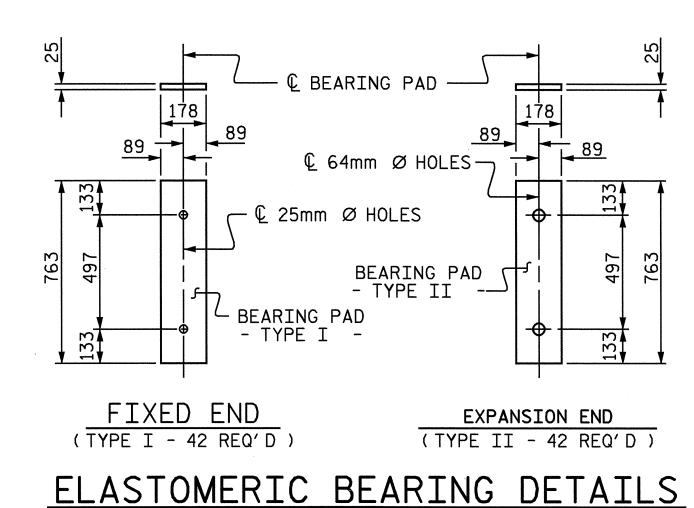


ASSEMBLED BY: M.G. SHAIKH DATE: 3-11-03 CHECKED BY: D.A. GLADDEN DATE: 4-29-03

DRAWN BY: WJH 4/89 REV. 10/17/00 RWW/LES REV. 7/10/01 RWW/LES REV. 5/7/03 RWW/JTE



BILL OF MATERIAL FOR ONE CORED SLAB UNIT									
				EXTERIOR UNIT LEFT SIDE		EXTERIOR UNIT RIGHT SIDE		INTERIOR UNIT	
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT	LENGTH	WEIGHT
B1	4	#13	STR	7200	29	7200	29	7200	29
S1	8	#13	4	1320	10	1320	10	1320	10
S2	90	#13	4	1620	145	1620	145	1620	145
* S3	47	#16	1	1640	120				
* \$5	47	#16	2			1720	125		
REINFORCING STEEL kg							184		184
* EPOXY COATED REINFORCING STEEL kg 120							125		
34.5 MPa CONCRETE CU. METERS					4.9	4.9		4.9	
12.70mm Ø L.R. STRANDS No. 20							20		20
			~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~						

DEAD LOAD DEFLECT	ION AND CAMBER		
	914mm \times 533mm		
	12.70mm Ø L.R. STRAND		
CAMBER (SLAB ALONE IN PLACE)	38.760mm 		
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD **	6.248mm ↓		
FINAL CAMBER	32.512mm †		

^{**} INCLUDES FUTURE WEARING SURFACE

CORED SLABS REQUIRED							
NUMBER LENGTH TOTAL LENGTH							
EXTERIOR C.S.	6	13.960m	83.760m				
INTERIOR C.S. 36		13.960m	502 . 560m				
TOTAL	42	13.960m	586.320m				

BAR	BARS PER SPAN				TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT	
		SPAN A	SPAN B	SPAN C						
 ₩ B2		56	56	56		168	#16	STR	4020	1048
* S4		94	94	94		282	#16	3	1680	735
* EPOX	L Y COATE	D REINF	ORCING	STEEL		kg				1783
CLASS AA CONCRETE						CU. ME	TERS	2	4.4	
TOTA	L LENGT	H OF COI	NCRETE E	BARRIER	RAIL	ME	TERS	8	4.000	

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203M EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 420 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 64mm Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH GROUT. THE 64mm Ø DOWEL HOLES AT EXPANSION ENDS OF SLAB SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO 38mm ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE B LOW MODULUS SILICONE SEALANT. THE 51mm Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. THE 300mm WIDE BOND BREAKING TAPE SHALL BE CENTERED OVER THE JOINT AND CONFORM TO THE REQUIREMENTS OF TYPE N BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, A POSITIVE HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. THIS SYSTEM SHALL BE DESIGNED TO BE LEFT IN PLACE UNTIL THE CONCRETE HAS REACHED RELEASE STRENGTH. AT LEAST THREE WEEKS PRIOR TO CASTING CORED SLABS. THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 27.6 MPa.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED. PRESTRESSED STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

VERTICAL GROOVED CONTRACTION JOINTS, 12mm IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 6.1m IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 3.5m IN LENGTH.

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

GRADE 270 ST	TRANDS
	12.70mm Ø L.R.
AREA (mm²)	98.71
ULTIMATE STRENGTH (KN PER STRAND)	183.7
APPLIED PRESTRESS (KN PER STRAND)	137.8

PROJECT NO. R-2514A ONSLOW COUNTY STATION: 182+87.400-L-MED

SHEET 5 OF 5

STR. #1

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD 914mm X 533mm **PRESTRESSED** CONCRETE CORED SLAB UNIT (LEFT LANE)

	SHEET NO				
BY:	DATE:	NO.	BY:	DATE:	S-8
		3			TOTAL SHEETS
					16

